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torque tension reference guide

May 28 2024

torque tension reference guide nominal size or basic screw dia threads per inch tensile stress area sq in clamp load lbs coarse thread series 0 0026 275 0 0037 388 0 00492 511 0 006 633 0 008 835 0 0091 954 0 014 1471 0 0175 1841 0 0318 3341 0 0524 5505 0 0775 8136 0 1063 11162 0 1419 14899 0 226 22883 0 3345

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torque table the following suggested tightening torques provide an excellent starting point for determining torque requirements remember you may need to vary these numbers somewhat based on the individual joint or the amount of fastener lubrication

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□□□ in preparing this guide to torque values the following basic assumptions have been made bolts and nuts are new standard finish uncoated and not lubricated the load will be 90 of the bolt yield strength the coefficient of friction μ is 0.14

how to determine a torque specification assembly magazine

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□□□ 2017□11□14□ two types of tests can be run to determine a torque specification measuring torque and angle to failure and measuring torque and angle to a specific tension torque angle to failure is simpler you need less complex equipment

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