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for example both systems are supposed to increase productivity by improving organizational integration product quality and manufacturing flexibility and responsiveness as such future factories can be expected to combine some of the characteristics of both the jit and cim approaches computer integrated manufacturing cim is the manufacturing approach of using computers to control the entire production process 1 2 this integration allows individual processes to exchange information with each part design and operation of manufacturing systems it covers some enabling technolo gies including cellular manufacturing discrete event dynamic simulation lifecycle assessment and cost analysis and it also discusses how enabling technologies can be integrated for effective coordination and interaction of hardware and software the change from the integrated manufacturing system ims era which was the leading technology from the 1960s to the early 1970s to the cim era can be appreciated by comparing the architecture of the system represented here as a wheel computer integrated manufacturing cim cost analysis design for sustainability 5 1 introduction figure 5 1 shows a description of a manufacturing system a manufacturing system is to transform raw materials into finished products through a series of manufacturing processes a new manufacturing paradigm is emerging which can be characterized by two unique features integrated manufacturing and intelligent manufacturing this trend is in line with the progress of industrial revolutions in which higher efficiency in production systems is being continuously pursued abstract this paper reviews the recent development of digital twin technologies in manufacturing systems and processes to analyze the connotation application scenarios and research issues of digital twin driven smart manufacturing in the context of industry 4 0 hunt v daniel publication date 1989 topics computer integrated manufacturing systems handbooks manuals etc productique guides manuels etc computer integrated manufacturing systems cim industrie informatique manufacture applications of computer systems publisher integrating various systems and technologies is a critical aspect of smart manufacturing aiming to enhance efficiency productivity and flexibility in industrial operations by adopting advanced integration techniques manufacturers can significantly optimize their production processes going beyond a single manufacturing company production and logistics processes are integrated intelligently across company boundaries creating a real time lean manufacturing ecosystem that is more

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