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designed and built by alan jackson the stepperhead is an attempt to combine in one unit the range of facilities found in a medium sized lathe and a small vertical horizontal milling machine the stepperhead is a sophisticated multi mode machine made by alan jackson in other words it s both a lathe and a milling machine but it can also perform some functions not available on either the video below shows one of these operations spiral milling stepperhead spiral milling watch on vertical parting tool i have shown a design which mounts on the front of the lathe and rests solidly on the cross slide preventing any downward deflection and allowing free chip flow inserted tips could also be used in a suitable mounting homemade stepperhead universal machine tool utilizes turbocnc v 4 01 and powered by a 430 watt 1400 rpm 240v ac three phase stepper motor spindle speed is 15 3000 rpm forward and reverse information of basic machine tool technology this text applies theory to actual examples it explores machining and measuring processes reviews safety practices and describes the material intensely visual illustrated with over 1500 photographs and line drawings of machine tools measuring tools and machining processes each section is structured for use in self paced

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