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due to many variables that affect the torque tension relationship like human error surface texture and lubrication the only way to determine the correct torque is through experimentation under actual joint and assembly conditions

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use prevailing torque all metal nut chart if using this style of nut nominal diameter clamp load for j429 grade 5 and 8 fnl grade 9 a574 class 4 6 8 8 10 9 and 12 9 the clamp loads are listed at 75 of the proof loads specified by the standard for a307 grade a 75 of 36 000 psi is utilized

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the calculator below can be used to calculate the torque required to achieve a given axial bolt force or load the calculator is generic an can used for imperial and metric units as long as the use of units are consistent

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learn how to identify and tighten bolts according to their sae grade and size find the ideal torque values for wet and dry conditions in tables and charts for each bolt grade

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to calculate the torque required to tighten a bolt determine bolt size find the diameter and thread pitch of the bolt look up torque specification use a torque chart specific to the bolt s size and material consider material strength adjust for the bolt and mating material s strength

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estimate the torque diameter axial force and coefficient of friction for a given fastener bolt use the basic elastic torque tension equation and enter known values in the input boxes

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torque calculator look up the optimal torque for various combinations of bolt diameter thread type and grade or class

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the mathematical relationship between torque applied and the resulting tension force in the bolt has been determined to be as follows equation t c d f torque axial force calculator for steel and zinc plated threads t torque required inch pounds f bolt tension desired axial load pounds d nominal bolt diameter major dia

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learn how to tighten bolts of different classes and sizes with the ideal torque for wet or dry conditions find the charts for class 8 8 10 9 and 12 9 bolts with proof load yield strength and tensile strength

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the tightening torques below are for imperial us bolts with tension approximately 70 of yield strength the values are for slightly lubricated bolts for dry bolts increase the torques with approximately 30

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in this article we ll cover everything you need to know about bolt torque including why it s important recommended torque values tools for measuring torque and tips for proper torquing technique

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the skyciv bolt torque calculator is a free tool to help determine the correct amount of torque needed to tighten a bolt to a specific clamping force

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calculate the torque of bolt required to achieve axial bolt force or preload based on bolt size and thread pitch selection

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how to determine proper torque to bolt ratio even experienced tradesmen over or under torque bolts truthfully product information rarely supplies torque values common bolt torque values can be looked up but finding an accurate reference isn t always easy

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