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the nef 480 series machines were designed in 1975 the headstock is imo the last of the old school headstocks before general usage of frequency drives this is apparent from the number of gear combinations and requirement for constant input shaft speed for combined lube and hydraulic pressure pump function

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manufacturer gildemeister type nef 480 cnc control fanuc mate l year 19 981 specifications swing 480mm swing over the cross slide 200mm cross travel 290mm distance 1000 2000mm speed range 31.5 2240min increment 1 12 1 25 over program selectable speeds 2 peak height on flat rail 240mm width of bed 333mm spindle head size according to din 55 022 6 spindle diameter in front bearing 90mm spindle

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i have recently acquired a gildemeister nef 480 machine from auction the machine is
in need of some repairing and i intend to do so but it came without any technical
guides manual or other references that i could use

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gildemeister nef 480 retrofit was created by anfänger hi i was always going back and
forth between cncing my manual lathe or building a 4th axis for my mill then i
stumbled across an old cncish lathe a gildemeister nef 480 and bought it this
morning

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when i powered up the machine the power section main res

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